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Dart Aerospace Ltd.
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Canada

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D4072-5

Job Sheet 204020



Part No: D4072-5

Job Qty: 30 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 1/30/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED BY:DD IPP REV:B DRAWING REV.
CHANGE AS PER ECN 11-598 11-07-05 JFS VERIFIED BY:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	30 pcs	1/30/20	1/30/20	0.03	2.10	Hardinge - 1		BM 20-01-09 JC
120	QC 8	30 pcs	1/30/20	1/30/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		J.C.-6-20-11-13
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	30 pcs	1/30/20	1/30/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S246008



Part: D4072-5

Job No: 204020

Serial No/Batch: S246008

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/09/20

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				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	30 pcs	1/30/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (QC8- Inspect parts - second check) 1-Turn as per Dwg and Folio FA978 Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R0.500	303 Round Bar 0.500"	.9000 ft (.03 ea)	100-Hardinge - 1	S229475	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	M303R0.500	1	20	0	

DAS
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8-89

DAS

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.450Inches ± 0.030	0.480 0.420	0.451 Diameter	MIC
2	Bushing	0.196Inches $+ 0.005$ $- 0.001$	0.201 0.195	0.196 Diameter	VERN
3	Bushing	0.313Inches ± 0.010	0.323 0.303	0.314 Diameter	MIC
4	Bushing	0.020Inches ± 0.100	0.120 (0.080)	0.020	VERN
5	Bushing	45.000Degrees ± 0.500	45.500 44.500	45° Angle	MATH
6	Bushing	0.230Inches $+ 0.015$ $- 0.000$	0.245 0.230	0.237	VERN
7	Bushing	0.010Inches ± 0.030	0.040 (0.020)	0.015 Radius	CHECK
8	Bushing	0.060Inches $+ 0.000$ $- 0.015$	0.060 0.045	0.054	VERN

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